

Work Order ID 166521

Tuesday, September 26, 2017 9:50:49 AM

166521

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Item ID: D3575-6 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cargo Floor Protector
Start Date: 9/26/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/27/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Small Fab								
Small Fab	Memo	0.13							
Small Fab	Deburr if necessary.								
	<i>NIA</i>								
	<i>DAS 38 9-89</i>								
140		0.00							
140	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.02							
Quality Control									
	<i>NIA</i>								
	<i>DAS 38 9-89</i>								
150		0.00							
150	Identify as per dwg & Stock Location: _____								
Packaging	Memo	0.01							
Packaging									

PP106520

SEP 26 2017

DAS 6 9-89

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Item ID: D3575-6

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Floor Protector

Start Date: 9/26/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/27/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.10

Quality Control

DAS
21
9-89

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Picklist Print

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Work Order ID: 166521

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Parent Item: D3575-6

D3575-6

Parent Item Name: Cargo Floor Protector

Start Date: 9/26/2017

Required Date: 9/27/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	6,858.380	10.666	11.22737			
MI FXS 125-F60029-04									**				DAS
GE PLASTICS LEXAN SHEET (DARK GREY)												17/09/26	40
													9-89

Location

Loc Qty

Loc Code

mat

799.94

m137737

799.94

MAT018

6058.44

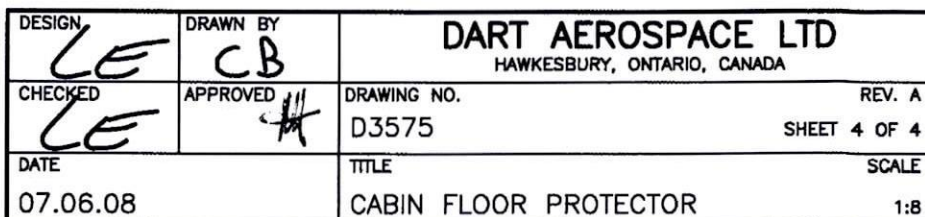
m137737

2218.44

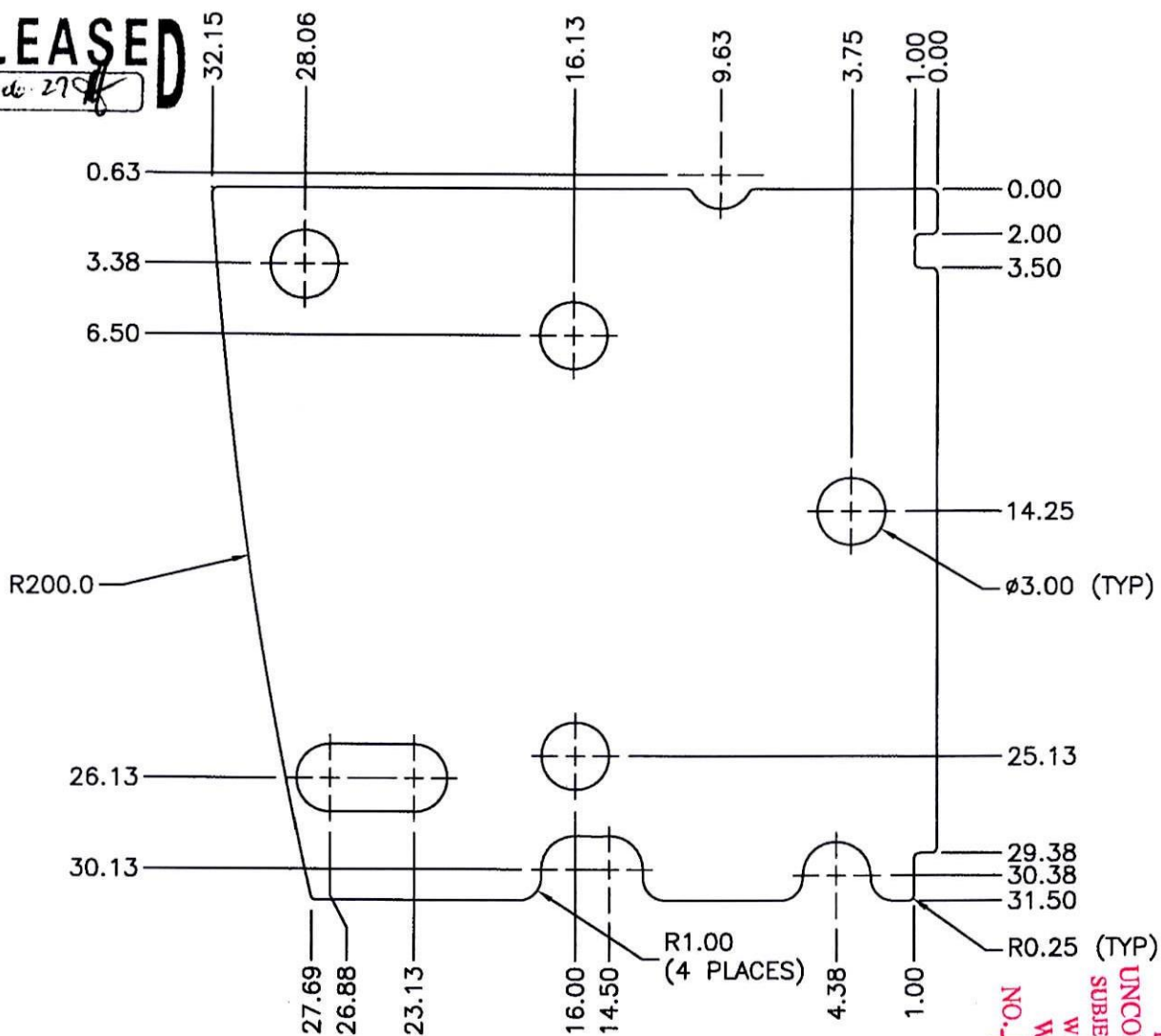
m138511

3840

12



RELEASED
07 Dec 27



D3575-5 CABIN FLOOR PROTECTOR (SHOWN)
D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER
ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 160521ms
13-01-26
0 125 THICK

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DART AEROSPACE LTD		Work Order:	166528
Description: Cabin Floor Protector		Part Number:	D3575-6
Inspection Dwg: D3575 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø 3,001	1		VDC-02	
3.38	+/-0.030	3,386	1		Tape	
6.50	+/-0.030	6,507	1			
26.13	+/-0.030	26,14	1			
30.13	+/-0.030	30,14	1			
2.00	+/-0.030	2,005	1			
3.50	+/-0.030	3,505	1			
14.25	+/-0.030	14,26	1			
25.13	+/-0.030	25,14	1			
29.38	+/-0.030	28,39	1			
30.38	+/-0.030	30,385	1			
31.50	+/-0.030	31,495	1			
1.00	+/-0.030	1,007	1			
4.38	+/-0.030	4,379	1			
14.50	+/-0.030	14,501	1			
16.00	+/-0.030	16,017	1			
23.13	+/-0.030	23,142	1			
26.88	+/-0.030	26,89	1			
27.69	+/-0.030	27,70	1			
1.00	+/-0.030	1,001	1			
3.75	+/-0.030	3,756	1			
9.63	+/-0.030	9,64	1			
16.13	+/-0.030	16,14	1			
28.06	+/-0.030	28,05	1			
32.15	+/-0.030	32,16	1			

Measured by:	DAS 40	Audited by:	DAS 38	Prototype Approval:	N/A
Date:	17/01/26	Date:	SEP 5 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	